

PROCEDURE & LIST OF DOCUMENTS REQUIRED FOR AVAILING SERVICES UNDER THE PROVISIONS OF THE BOILERS ACT, 1923



1. Procedure for Registration of Boilers under The Boilers Act 1923 – Packaged boiler





Document checklist for Registration of Boilers under The Boilers Act 1923 – Packaged boiler

- Application Form along with Boiler manufacturer's original documents pertaining to the boiler
- Certificate issued by Boiler Manufacturer
- Challan Receipt



2. Procedure for Registration of Boilers under The Boilers Act 1923 – Site erected boiler





Document checklist for Registration of Boilers under The Boilers Act 1923– Site erected boiler

- Application on plain paper for grant of permission for erection of boiler through approved agency under IBR
- Copies of Boiler Drawing certificate issued by Boiler Manufacturer
- Inspection clearance Certificate issued by competent person
- Application on plain paper by the agency approved under IBR for grant of permission for erection of boiler.
- Paid e-challan / receipt in original towards payment of fees.
- Final folder of the Boiler issued by the Inspecting / Competent Authority of the State where it is manufactured.



3. Procedure for steam test inspection of boilers





Document checklist for steam inspection of boilers

• Application on paper requesting for steam test of boilers



4. Procedure for renewal of registration of boilers / annual inspection under The Boilers Act 1923





Document checklist for renewal of registration of boilers / annual inspection under The Boilers Act 1923

- Application on plain paper by the owner for renewal of certificate for use of a boiler.
- Paid e-challan / receipt in original towards payment of fees.



5. Procedure for registration of boiler manufacturer

Flowchart: Boiler Manufacturer Certificate





Document checklist for registration of boiler manufacturer

- Application on plain paper
- Detailed profile of the company:
 - manpower including qualification and experience;
 - o machinery possessed and workshop facility;
 - IBR welders & fitters along with their Indian Boiler Regulation (IBR) Welders Certificate;
 - Non Destructive Testing (NDT)& Quality Control facilities.
- Paid e-challan / receipt in original towards payment of fees.



6. Procedure for renewal of registration of boiler manufacturer



Flowchart: Renewal of Boiler Manufacturer Certificate



Document checklist for renewal of registration of boiler manufacturer

- Application on plain paper
- Detailed profile of the company:
 - o manpower including qualification and experience;
 - o machinery possessed and workshop facility;
 - o IBR welders & fitters along with their IBR Welders Certificate;
 - NDT & Quality Control facilities.
- Paid e-challan / receipt in original towards payment of fees.



7. Procedure for registration of boiler erector / repairer

Flowchart: Boiler Erector/ Repairer Certificate





Document checklist for registration of boiler erector / repairer

- Application Form(Form XVIII of IBR)
- Detailed profile of the company:
 - o similar jobs undertaken previously;
 - manpower including qualification and experience;
 - o machinery possessed and workshop facility;
 - o IBR welders & fitters along with their IBR Welders Certificate;
 - NDT & Quality Control facilities.
- Paid e-challan / receipt in original towards payment of fees.



8. Procedure for renewal of registration of boiler erector / repairer

Flowchart: Renewal of Boiler Erector/ Repairer Certificate





Document checklist for renewal of registration of boiler erector / repairer

- Application Form (Form XVIII of IBR)
- Detailed profile of the company:
 - o similar jobs undertaken previously;
 - manpower including qualification and experience;
 - o machinery possessed and workshop facility;
 - o IBR welders & fitters along with their IBR Welders Certificate;
 - NDT & Quality Control facilities.
- Paid e-challan / receipt in original towards payment of fees.